

SUMMIT SERIES VERTICAL MULTISTAGE
DRIVE KIT

BIA-1VMS20/4T-DRIVE • 812412

TECHNICAL DATA



RATED FLOW [M3/H]	20m3/hr	
MAX FLOW	28m3/hr	
MAX HEAD	69.5M	
OPTIMUM OPERATING RANGE	12m3/hr @ 65.6m 55.8% eff	
	25m3/hr @ 50.2m 61.6% eff	
WORKING AIR TEMP	0°C - 40°C	
LIQUID TEMPERATURE	-15°C - 120°C	
HIGHEST EFFICIANCY	63.1%	
MAXIMUM PUMP PRESSURE	25 bar	
NET WEIGHT (KG)	72.8kg	

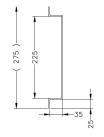
RATED VOLTAGE/CURRENT	Three phase 415V +10% - 6%
RATED CURRENT	11.8 amps
POWER (KW)	5.5kW 2 pole
MOTOR IP RATING	IP55
MOTOR INSULATION	Class F
MOTOR EFFICIENCY STD	I.E.3
MOTOR EFFICIENCY	89.2%
cos Ø	0.88
MECHANICAL SEAL	AS-L-16
OUTLET DIN FLANGE	DN50

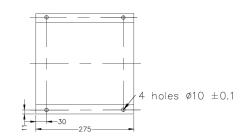
INCLUDES

- VMS Pump
- NXT Drive (Variable Frequency Drive)
- Counter Flange (In DN25 to DN65)
- Fiber Gaskets to suit counter flanges
- Watermarked Spring Check Valve
- Manifold (304 Stainless Steel)
- Pressure Transducer
- 30 Bar Liquid Filled Pressure Gauge
- Galvanised Single/Double/Triple Base
- Ball Valve (304 Stainless Steel)
- Pressure Tank Included in Scope of Supply
- Braided Hose 20 Bar 1.5m 1" BSPF with 10/6 model only

DIMENSIONS

BASE WIDTH & LENGTH 275

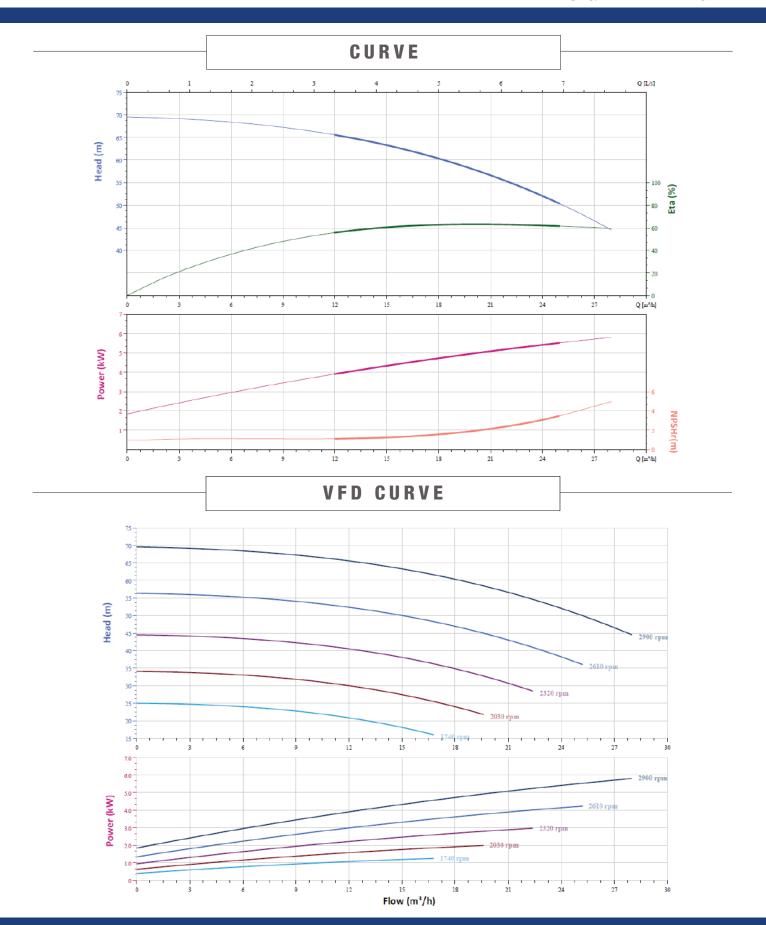






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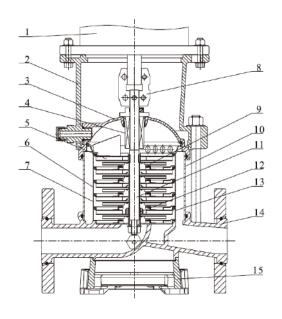
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DUAL PUMP CURVE



CUTAWAY AND MATERIALS



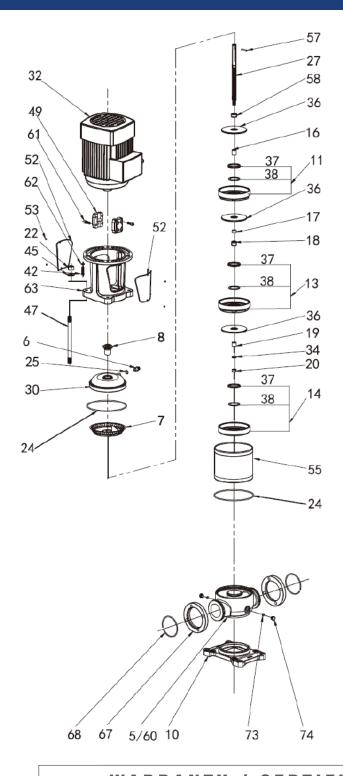
1	Motor	/
_		,
2	Bracket	Ductile Cast Iron
3	Seal Base	Stainless / Ductile Cast Iron
4	Mechanical Seal	AS-L-16
5	Top Diffuser	Stainless Steel
6	Diffuser	Stainless Steel
7	Support Diffuser	Stainless Steel
8	Coupling	Stainless Steel
9	Impeller	Stainless Steel
10	Cylinder	Stainless Steel
11	Shaft	Stainless Steel
12	Intermediate Bearing	SIC / WC
13	Inducer	Stainless Steel
14	Inlet/Outlet Chamber	Stainless Steel / Ductile Cast Iron
15	Base	Ductile Cast Iron



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- 6 Air vent plug
- 7 Top diffuser
- 8 Mechanical seal
- 10 Base plate
- 11 Diffuser
- 13 Support diffuser
- 14 Inducer
- 16 Impeller sleeve
- 17 Short impeller sleeve
- 18 Wear ring
- 19 Inlet impeller cover
- 20 Lock nut
- 22 Nut
- 24 O-ring
- 25 O-ring
- 27 Pump shaft
- 30 Seal base
- 32 Motor
- 34 Washer
- 36 Impeller
- 37 Choma cover
- 38 Choma
- 42 Blot
- 45 Washer
- 47 Stay bolt
- 49 Coupling
- 52 Coupling guard
- 53 Screw
- 55 Cylinder
- 57 Shaft pin 58 Locating sleeve
- 60 Common inlet and outlet chamber
- 61 Socket head cap screw
- 62 Washer
- 63 Bracket
- 67 Flange
- 68 Flange retaining ring
- 73 O-ring
- 74 Drain plug

WARRANTY / CERTIFICATIONS







